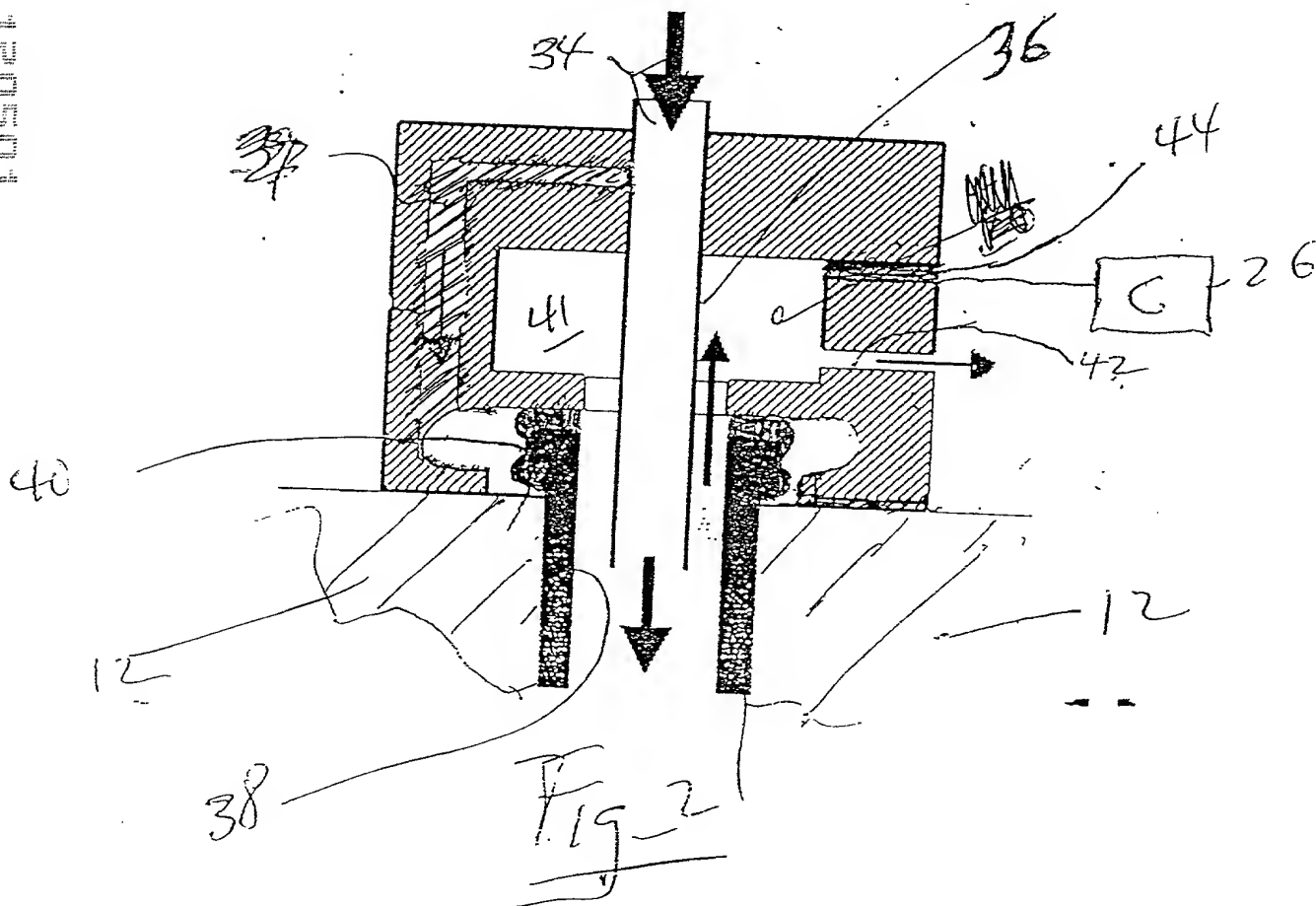
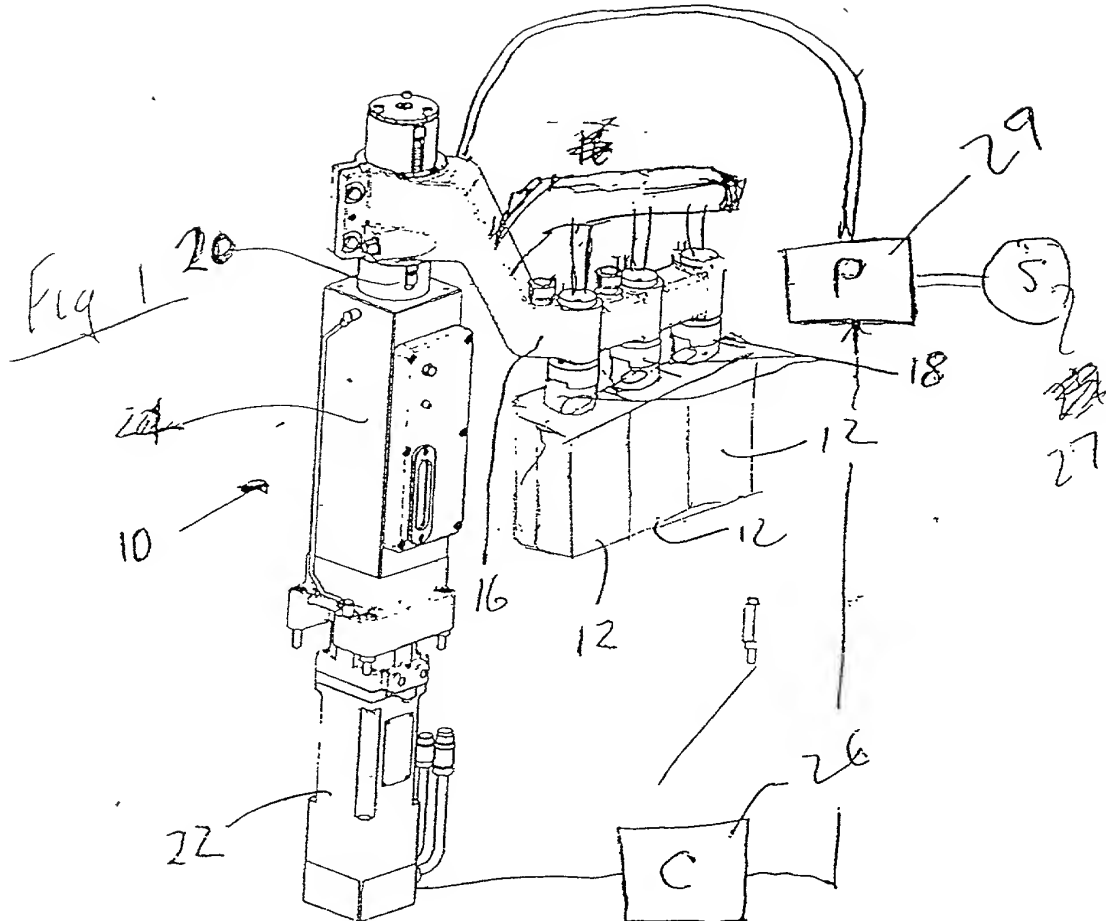
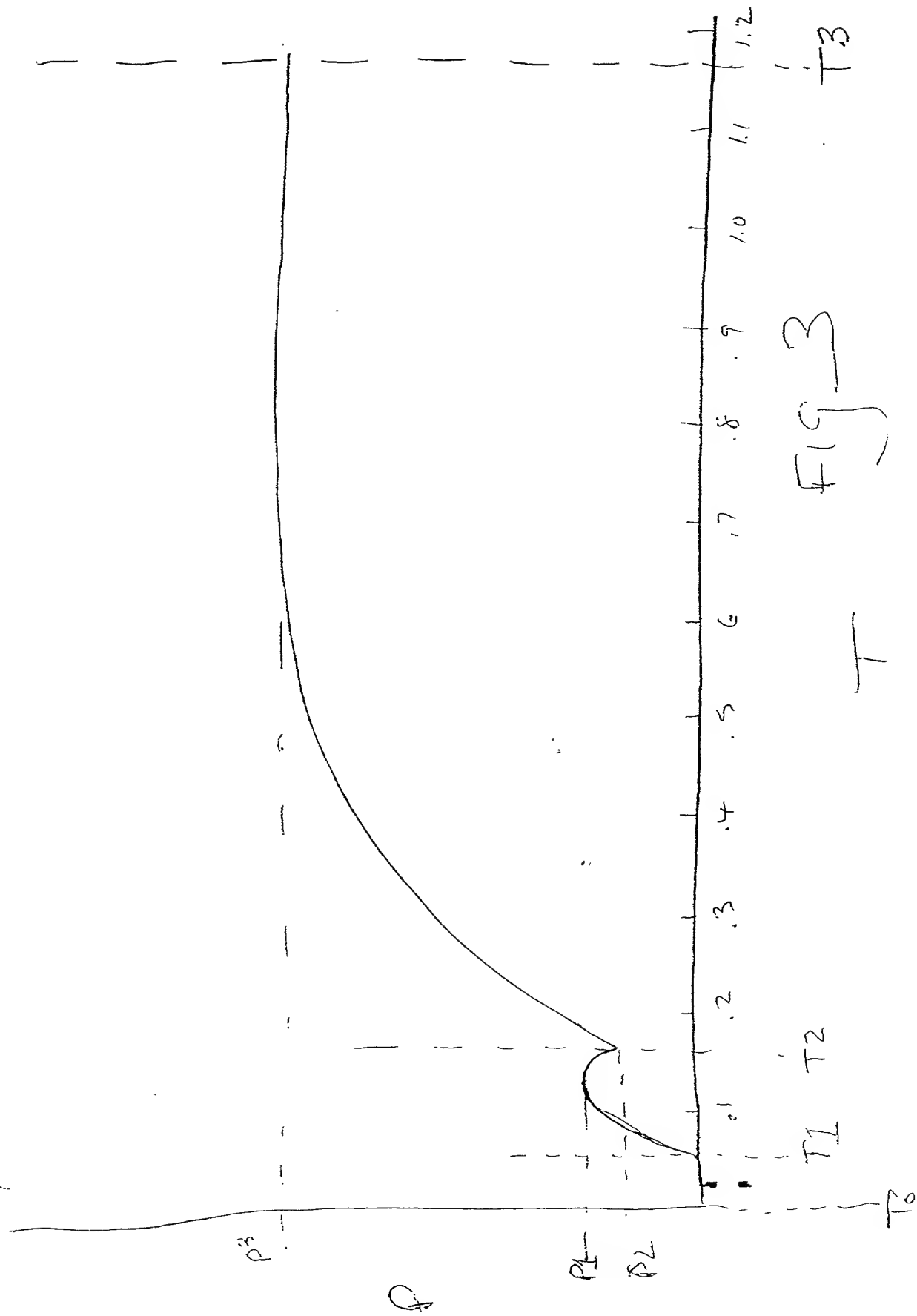


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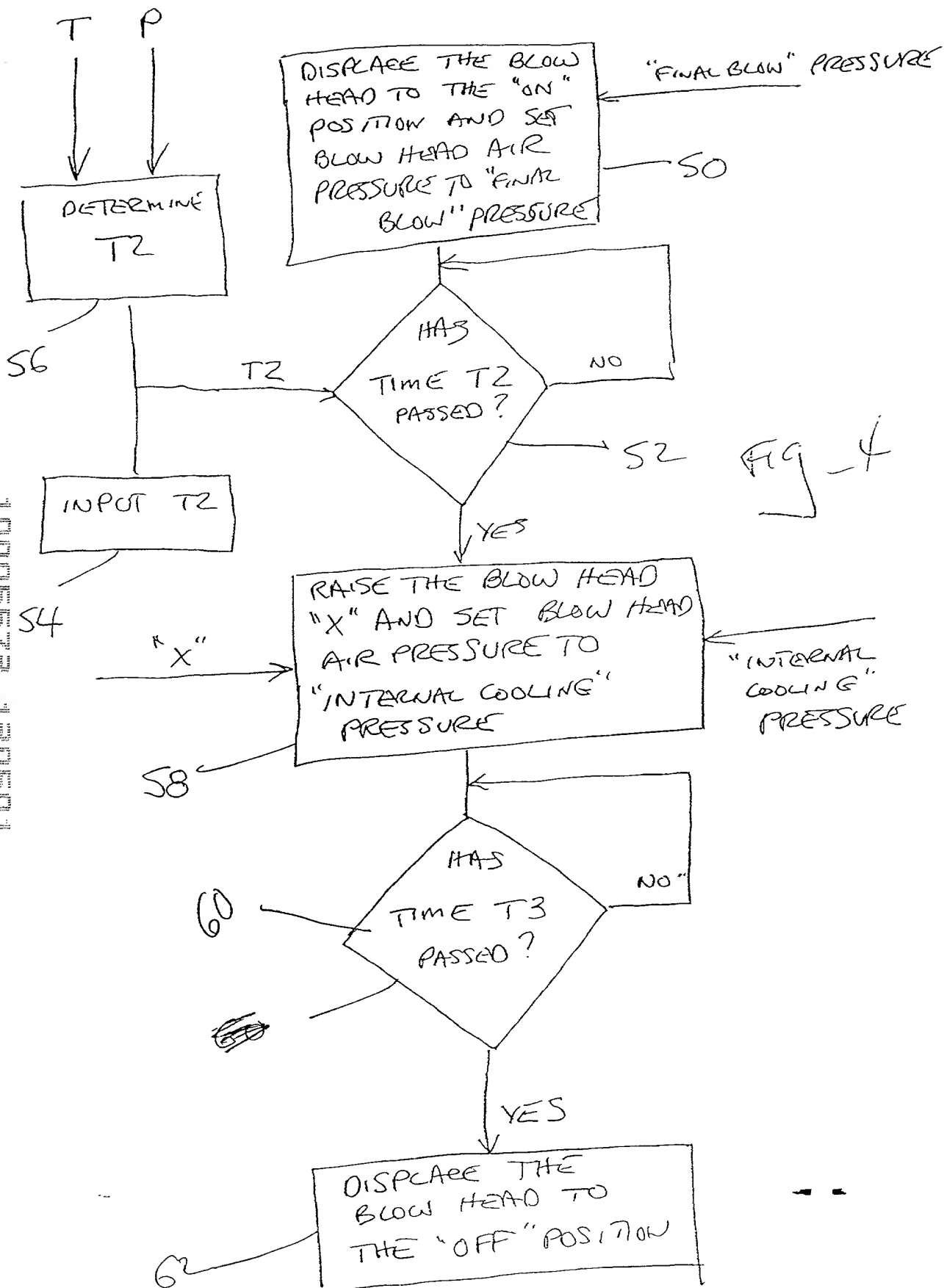
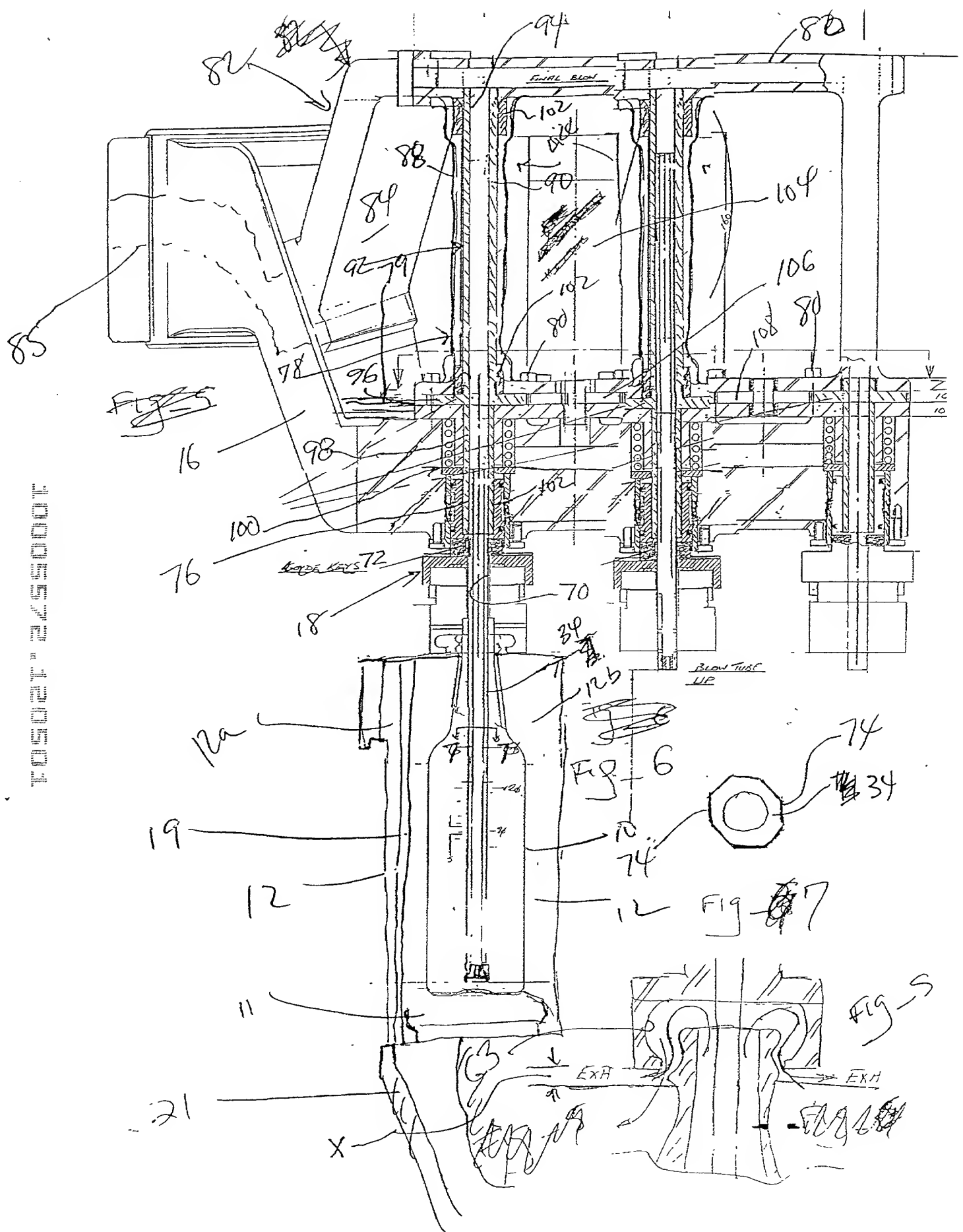


Fig - 4

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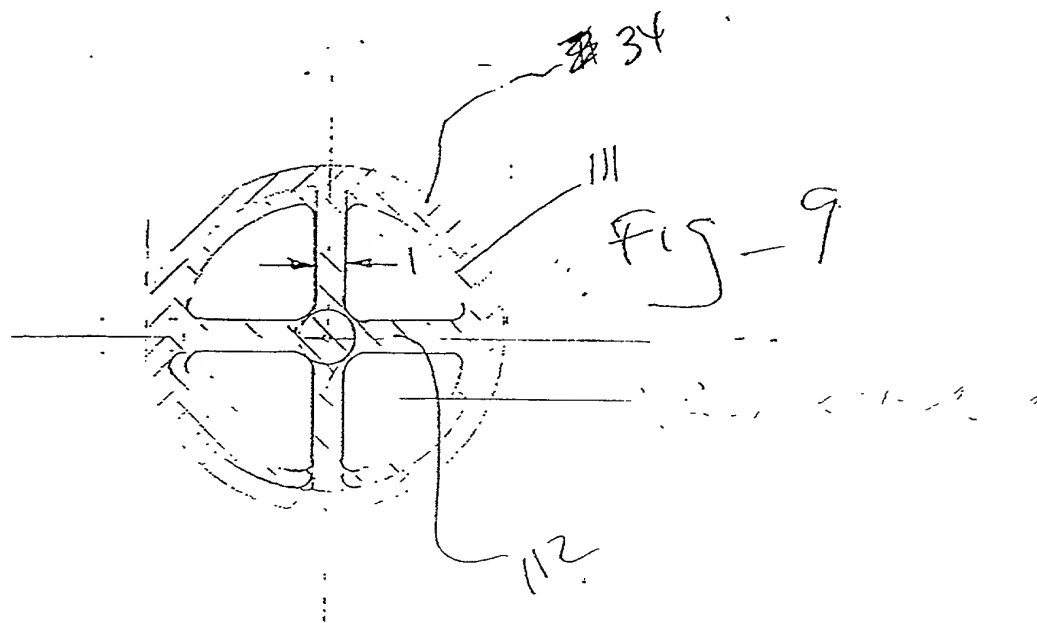
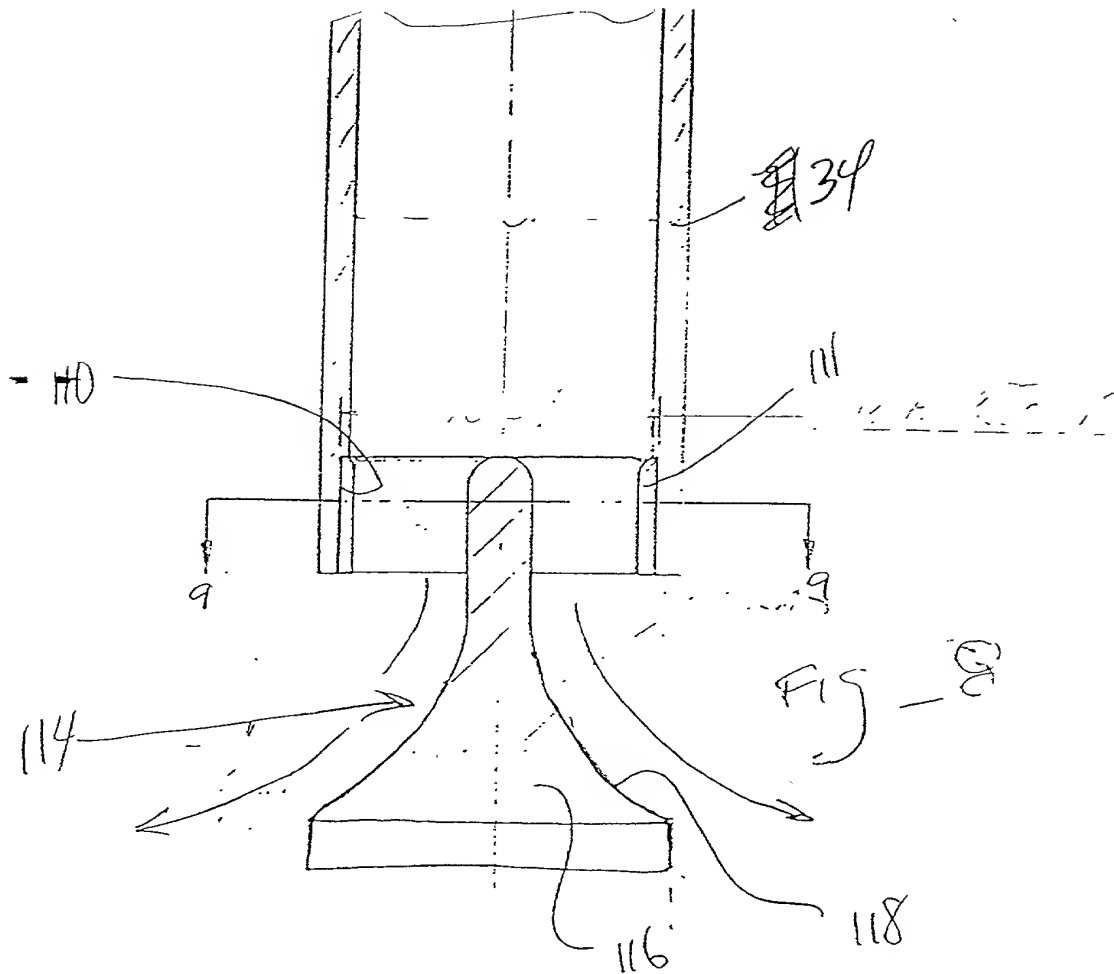
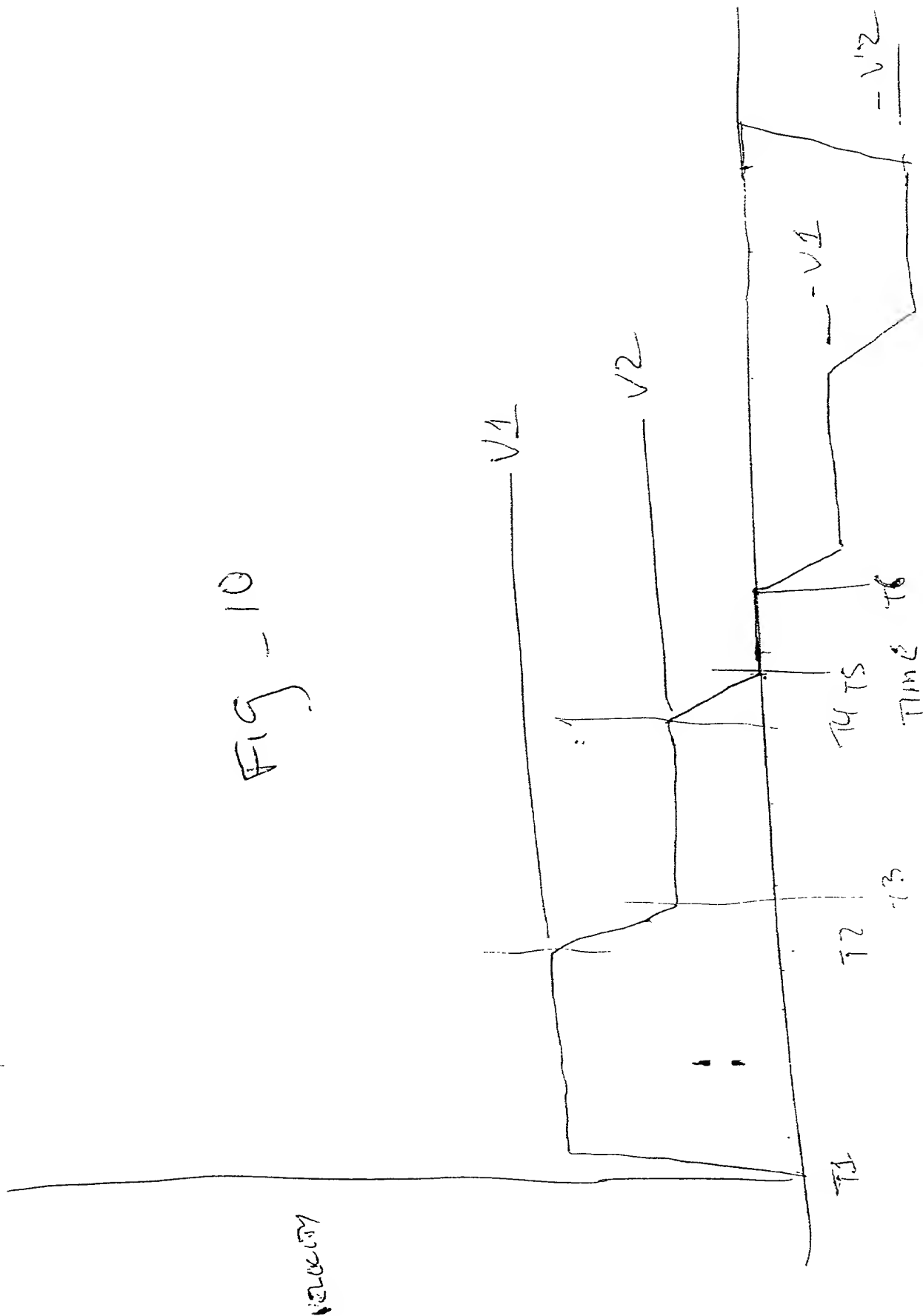
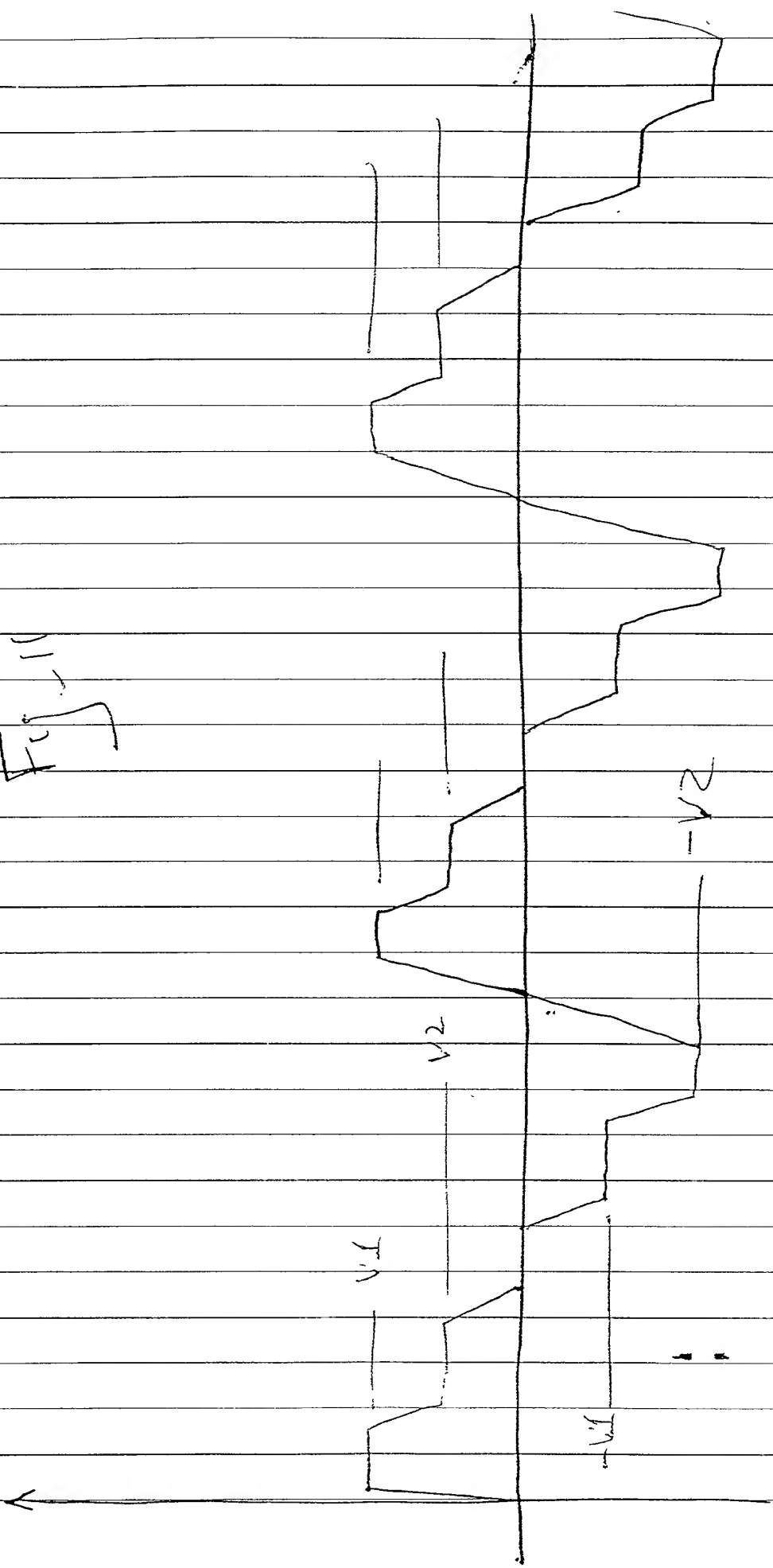


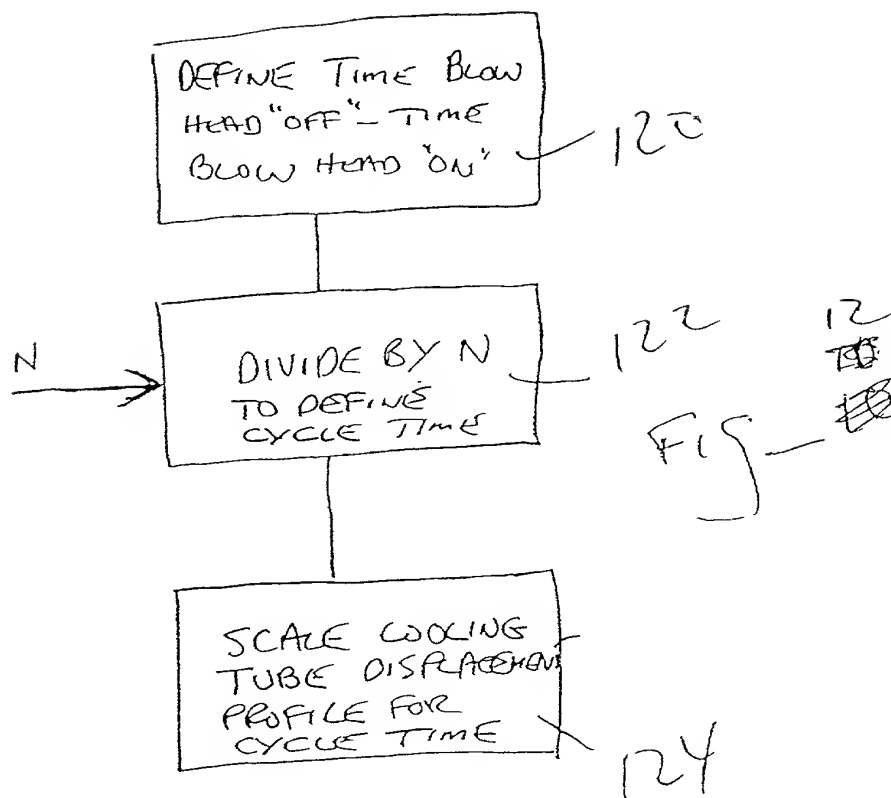
Fig - 10



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Fig. 11





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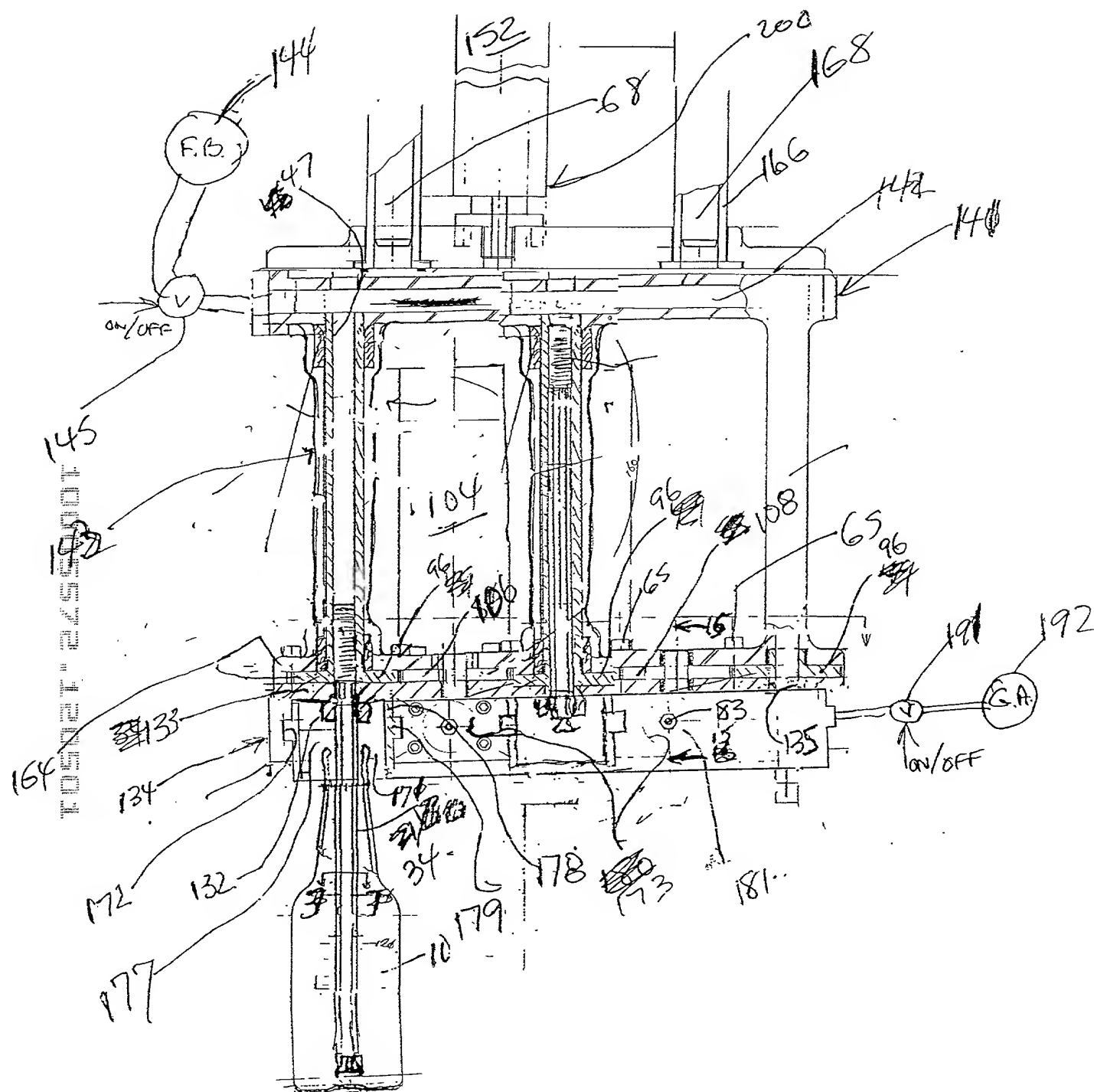
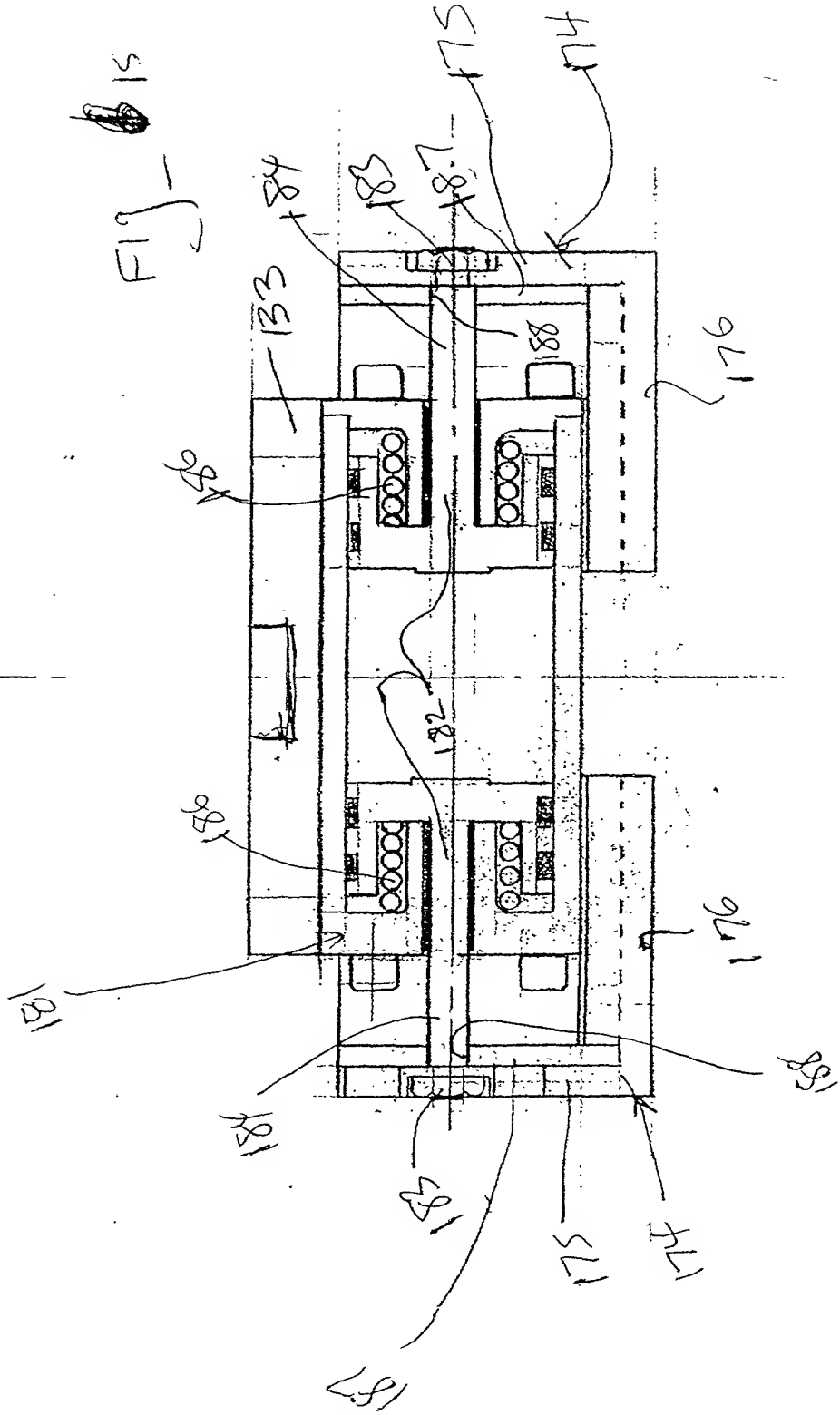
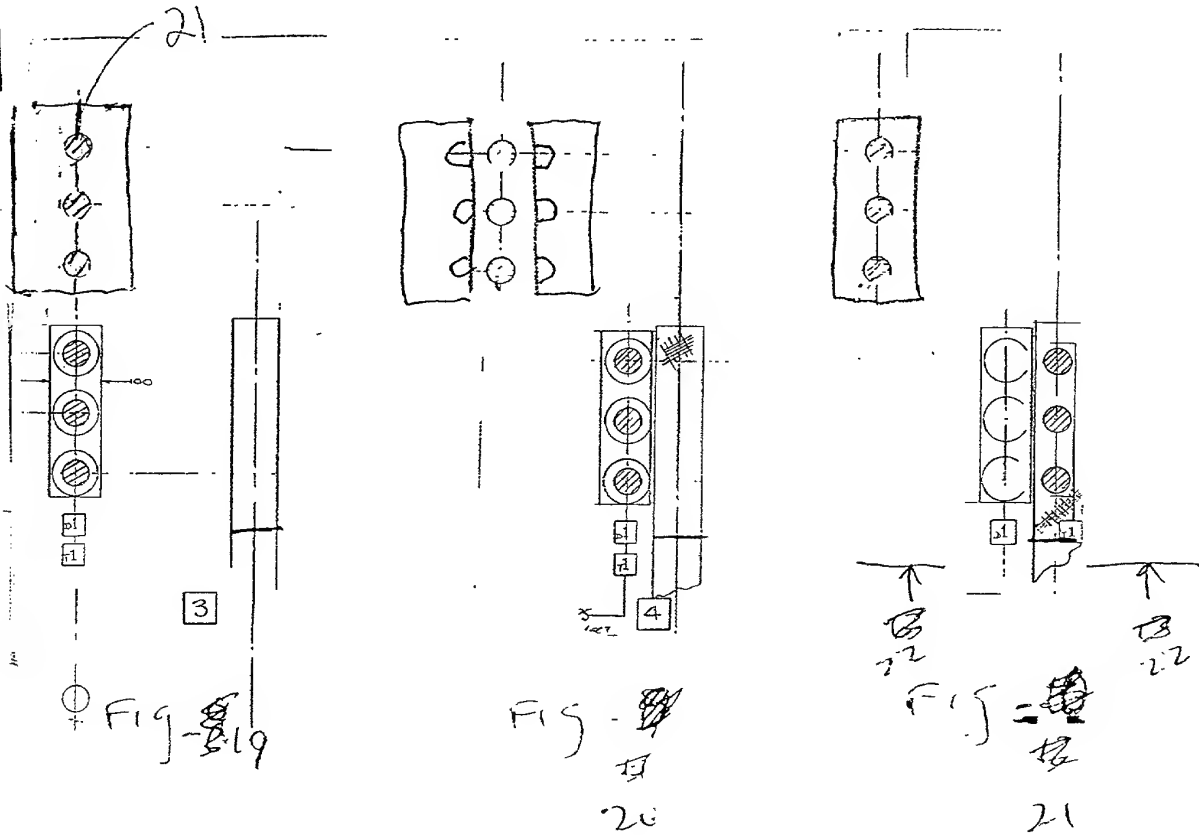
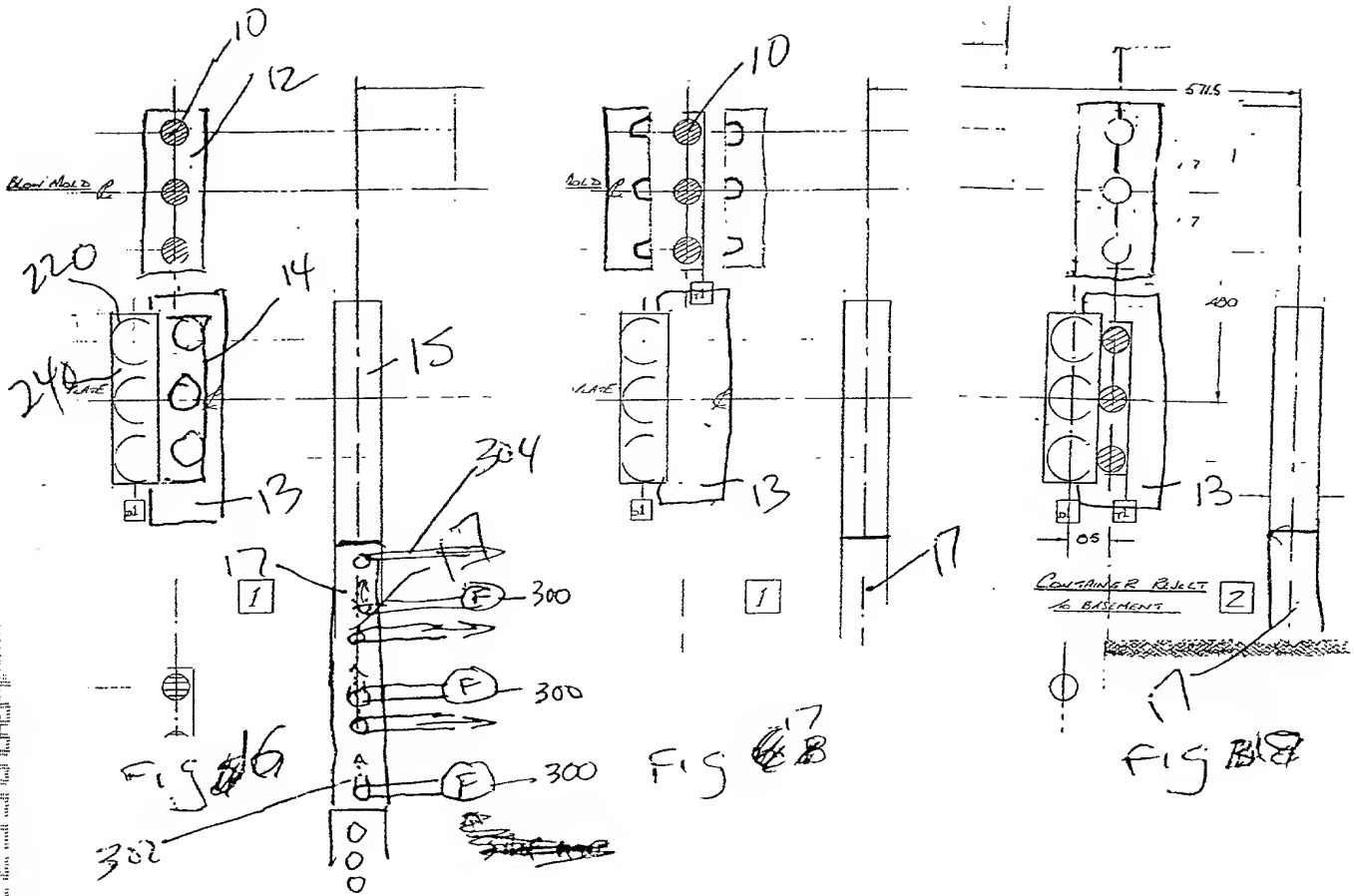


FIG - 14



4005572 130501



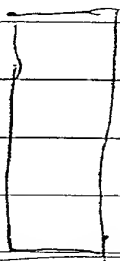


FIG #22

100572-10501

FOOT 25000

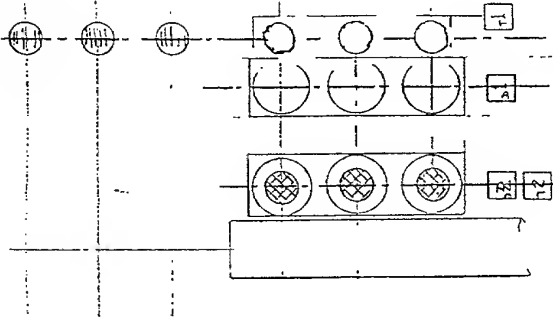


Fig-22

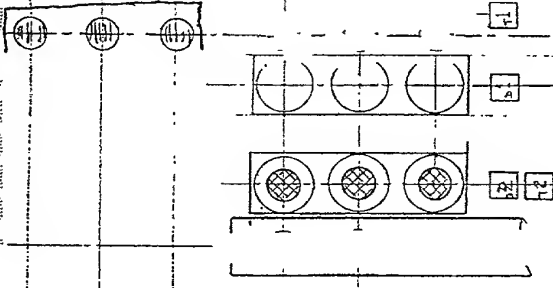
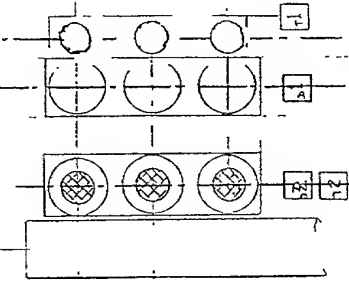


Fig-23

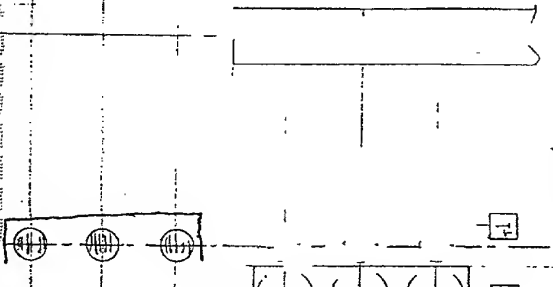
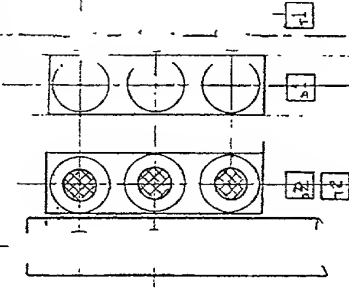


Fig-24

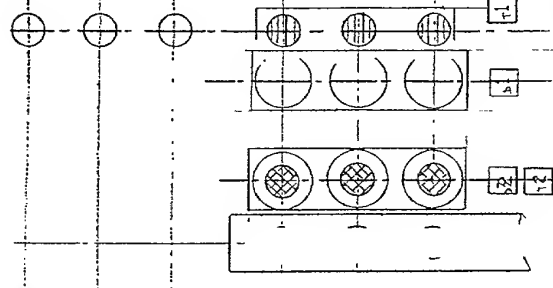
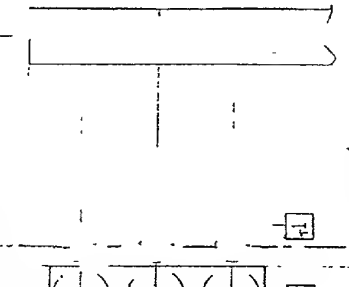


Fig-25

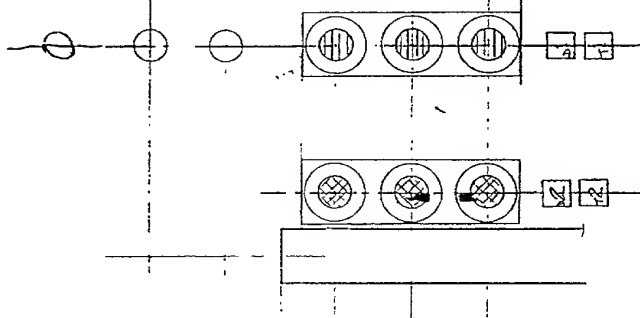
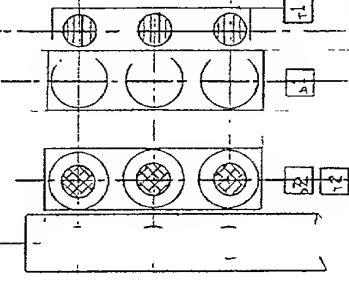


Fig-26

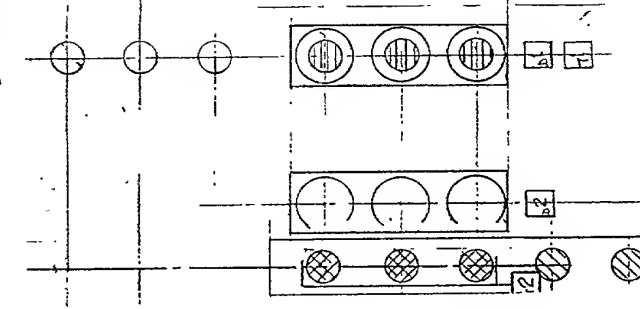
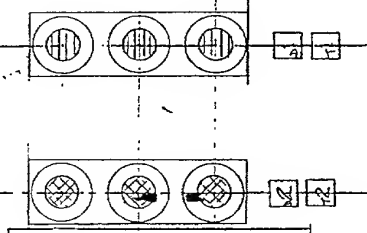


Fig-27

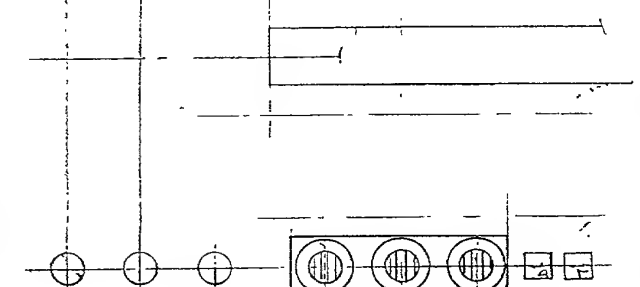
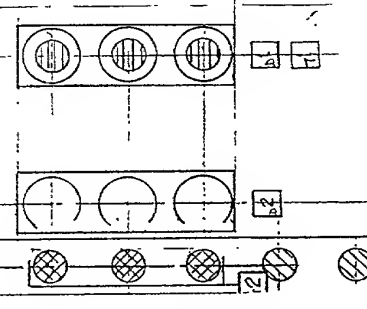


Fig-28

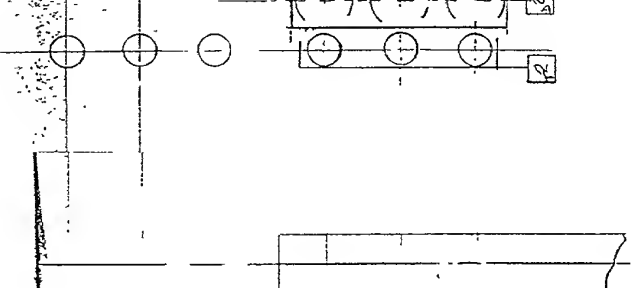
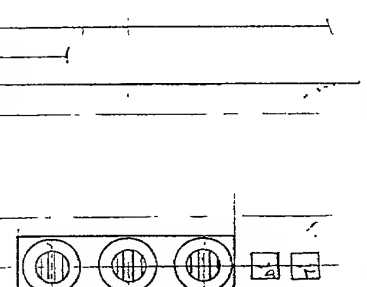
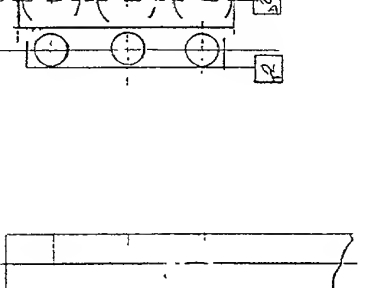


Fig-29



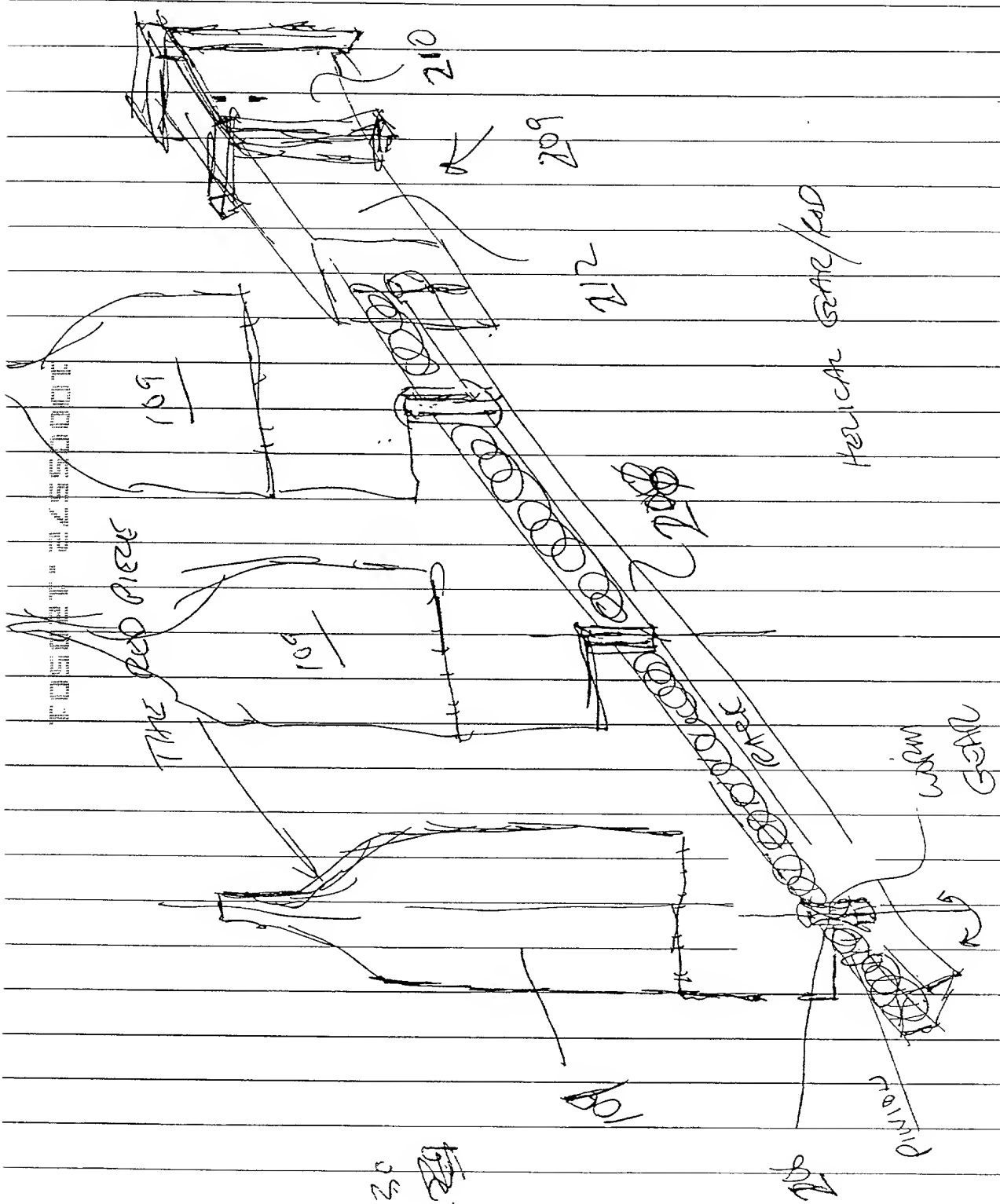
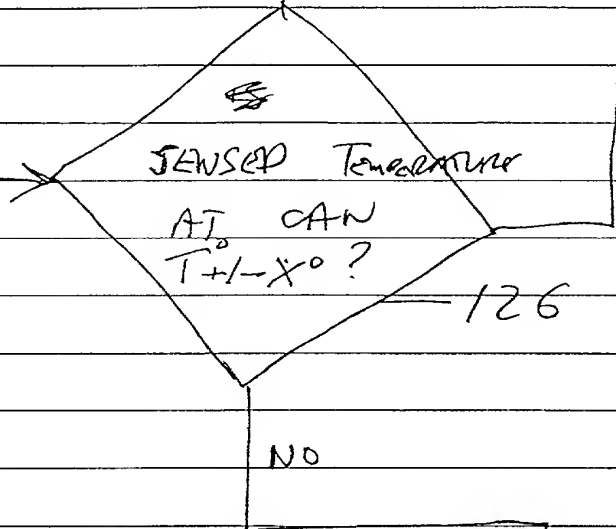


Fig - 210

- T_0
- X_0



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Fig - 31

THE
REFILL BOTTLES

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FOOT 25000

Fig - 32

THREAT
ALERT

BLOW POSITION

ANNEALING POINT

COOLING TUNNEL

THICKENING ASSEMBLY
AND PLATE
11/12 with 15 in

DOWN
MOUNT

